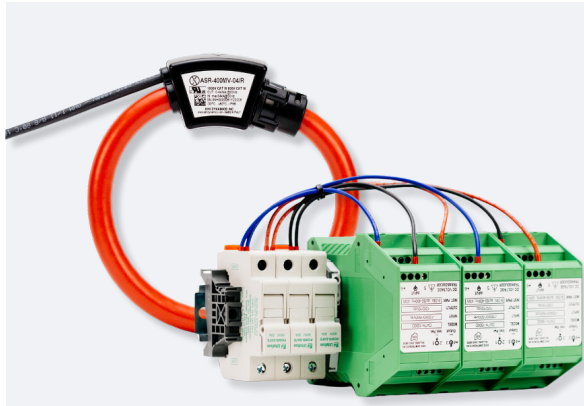


# Continuous, Always Monitoring.

## Motor Current Signature Analysis (MCSA) and Electrical Signature Analysis (ESA) are Here.



The addition of **Motor Current Signature Analysis (MCSA) and Electrical Signature Analysis (ESA)** to KCF's comprehensive machine health platform combines MCSA/ESA's robust motor-electrical diagnostic capabilities with the high-fidelity continuous monitoring, ease of installation, and focus on root cause eradication that are central to KCF's solutions. Pairing this technology with vibration monitoring results in a comprehensive asset health solution crafted for your most critical electric motors.

KCF offers a suite of products to achieve advanced condition monitoring using MCSA. These Include:

**The IoT HUB:** Transmits full-spectrum data to KCF's machine health platform, SMARTdiagnostics.

**Analog Adapters:** Connects each of the transducer types to the IoT HUB.

**Current Transducers (CTs):** Identifies motor faults.

**\*Motor Current Triggering:** Enables synchronized sampling on motor startup, enabling the detection of inrush current.

**\*Tachometer:** Provides precise reading of motor (rotor) turning speed—important for MCSA/ESA Analytics Model.

**\*Voltage Transducers (VTs):** Enables electrical signature analysis (ESA) to identify power supply issues.

**\*Optional Hardware**

### Additional Operating Data Uses Unlocked by MCSA/ESA in KCF's Machine Health Platform:

- Stator Shorts
- Rotor Bar Failures
- Power Consumption
- Power Factor
- Duty Cycle
- Inrush Duration + Magnitude
- Phase Imbalance

### Advantages of KCF's MCSA/ESA Solution:

**24/7 Monitoring:** Provides continuous online monitoring with 24/7 access to critical data, effectively covering all blind spots that exist between readings in periodic route-based monitoring.

**Triggering:** Allows motor behavior during start up to be trended over time, enabling early detection of damaging conditions and motor issues.

**Improved Safety:** Route-based analysts or maintenance staff members no longer need to enter dangerous environments to take readings.

**Root Cause Analysis:** The inclusion of voltage transducers facilitates power supply monitoring. This enables the identification of chronic power supply issues, eliminating the cause of motor faults and suboptimal performance.

### When to Use MCSA/ESA:

**Costs of Downtime Are High:** When failure costs a significant sum due to lost production.

**Failure Prevention is Essential:** When motor replacement cost is significant, or failure results in collateral damage such as product needing to be discarded, or adjacent equipment being damaged.

**Regulatory & Fines Risk Reduction:** When catastrophic failure results in fines levied against the customer.

**Energy Consumption:** When energy costs matter and a customer needs to reduce its carbon footprint.