

# AMMONIA COMPRESSOR

## AMMONIA COMPRESSOR MACHINE HEALTH SOLUTION FOR FOOD & BEVERAGE INDUSTRY



## THE PROBLEM:

#### Ammonia compressor

maintenance is governed by strict regulations from agencies such as OSHA.

Regular, route-based vibration monitoring is expensive and nonoptimal compared to **continuous** monitoring



#### COST OF ASSET FAILURES

**\$10,000/hour** Downtime Cost

> **4-24 hours** Downtime

AMMONIA Creates a major health hazard if not contained

#### INDUSTRY SAVINGS POTENTIAL

Instant savings and improved asset coverage by switching to continuous vibration monitoring and eliminating unnecessary routes

## ASSET BLIND SPOTS:

There are several inherent challenges related to monitoring Ammonia compressors.



Challenge #1: Ammonia compressor maintenance and monitoring is governed by strict government regulations.



Challenge #2: Vibration routes do not capture key indicators such as inlet / outlet pressure.



Challenge #3: Time-based protocols do not capture actual inflicted damage and will miss issues that develop quickly.

### A NEW APPROACH TO AMMONIA COMPRESSOR HEALTH



Due to OSHA regulations, companies are required to complete vibration checks as often as the manufacture recommends. Route-based vibration monitoring is expensive and only captures a brief snapshot of data.

Instead of periodic reports on machine health indicators like vibration, KCF offers a continuous monitoring solution. See updates real-time and get a comprehensive look at your asset health.

Fully outfitted ammonia compressor



- 4-6 vibration / temperature sensors to fully cover the asset
- 2 pressure transducers, one for the inlet and one for the outlet



- Customizable Threshold Settings
- Velocity, Acceleration & Temperature
  Indicators
- Sensor Configurations
- Dashboards
- Technical Reporting



## **REAL-TIME DATA**

- Operational data for each compressor including RPM, pressure and temperature can be integrated with the vibration data
- Utilize the data integration function to run compressor load/speed tests to determine operational sweet spots minimizing damage

# TRAINING

- Sentry
  - Site visits for assessment and installation
  - In-person training
- Academy
- Customer training/handbooks
- Asset playbook



#### CONTACT US!

Call 814-867-4097 or email sales@kcftech.com for information.